

Vodiací kolík vo vyhotovení ocel

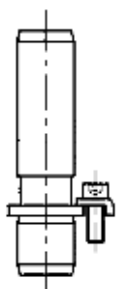
COM-B10 COM-B12



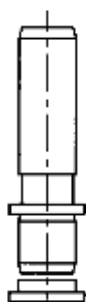
Možnosti použitia



stĺpik

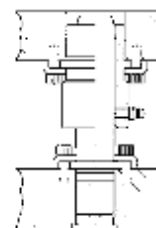
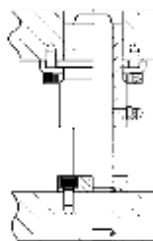


odnímateľný stĺpik



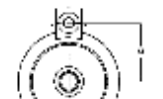
odnímateľný stĺpik

Príklady

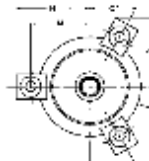


Počet úpiniek podľa priemeru

for $\varnothing 19$ to 20



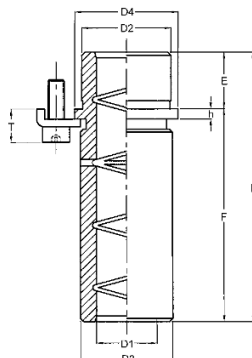
for $\varnothing 24$ to 32



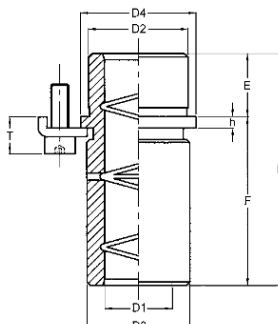
for $\varnothing 38$ to 80



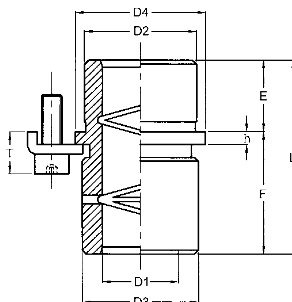
Púzdro extra dlhé
Ocel : B10.0xx100



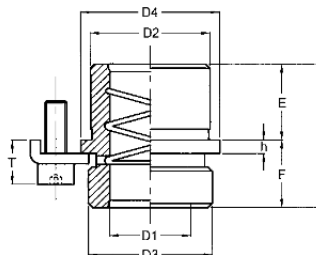
Púzdro dlhé
Ocel : B10.0xx075



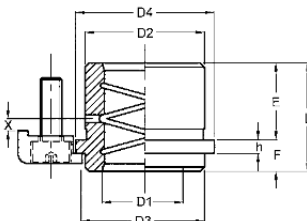
Púzdro štandard
Ocel: B10.0xx032
B10.0xx050



Púzdro krátke
Ocel : B10.0xx016
B10.0xx020



Púzdro extra krátke
Ocel : B12.0xx010
B12.0xx014



**Objednávacie číslo: COM – B10
COM – B12**

**Príklad objednania : COM-B10 – D1xF
COM-B12 - D1xF**

Kalenie: 60-64 HRC

D1	19	20	24	25	30	32	38	40	48	50	63	80
D2	28		38		45		54		65		81	100
D3	29		42		49		58		70		88	110
D4	32,5		47		54		63		75		93	115
E	18		22		25		30		35		48	48
h	3,3		5		5		5		5		5	5
Počet úpiniek	2		3		3		4		4		4	4
Úpinky ref.	B01 .005 .000		B01 .006 .000		B01 .006 .000		B01 .008 .000		B01 .008 .000		B01 .008 .000	B01 .008 .000
Skrutky	M5x12		M6x16		M6x16		M8x20		M8x20		M8x20	M8x20
M	19,5		27,5		31		37		43		52	63
N	25,5		35		38,2		46,3		52,3		61,3	72,3
Q1/R	-		24,4/23,5		26/27		30/31,5		33/37,5		37,5/46,5	43/57,5
Q2	-		34,3		37,1		44,1		49,3		57,1	66,6
T	10,5		14,7		14,7		17,5		17,5		17,5	17,5

Púzdro extra dlhé

D1	30	32	38	40	48	50	63
F	100		100		100		100
L	125		130		135		148
Ocel ref.	B10 .0xx .100		B10 .0xx .100		B10 .0xx .100		B10 .063 .100

Púzdro dlhé

D1	24	25	30	32	38	40	48	50	63
F	75		75		75		75		75
L	97		100		105		110		123
Ocel ref.	B10 .0xx .075		B10 .0xx .075		B10 .0xx .075		B10 .0xx .075		B10 .063 .075

Púzdro štandard

D1	19	20	24	25	30	32	38	40	48	50	63	80
F	32		50		50		50		50		50	50
L	50		72		75		80		85		98	98
Ocel ref.	B10 .0xx .032		B10 .0xx .050		B10 .0xx .050		B10 .0xx .050		B10 .0xx .050		B10 .063 .050	B10 .080 .050

Púzdro krátke

D1	19	20	24	25	30	32	38	40	48	50	63	80
F	16		20		20		20		20		20	20
L	34		42		45		50		55		68	68
Ocel ref.	B10 .0xx .016		B10 .0xx .020		B10 .0xx .020		B10 .0xx .020		B10 .0xx .020		B10 .063 .020	B10 .080 .020

Púzdro extra krátke

D1	19	20	24	25	30	32	38	40	48	50	63	80
D3	29		36		43		50		64		79	99
F	10		10		10		14		14		14	14
E	18		23		30		38		48		61	78
L	28		33		40		52		62		75	92
X	6		6		10		10		20		20	32
Úpinky ref.	B01 .005 .000		B02 .006 .000		B02 .006 .000		B02 .008 .000		B02 .008 .000		B02 .008 .000	B02 .008 .000
Skrutky	M5x12		M6x12		M6x12		M8x16		M8x16		M8x16	M8x16
M	19,5		30		33,5		40		46		55	66
N	25,5		38		41,5		51,2		57,2		66,7	77,2
Q1/R	-		25,2/23,5		26,9/27		33,7/31,5		36,7/37,5		41,5/46,5	46,7/57,5
Q2	-		36,5		39,5		49,0		54,2		62,5	71,6
Ocel ref.	B12 .0xx .010		B12 .0xx .010		B12 .0xx .010		B12 .0xx .014		B12 .0xx .014		B12 .063 .014	B12 .080 .014

